Understanding of the effects of fundamental molecular structure on material characteristics in conducting polymers requires the construction of materials with very well-defined structural features. Efforts to prepare regioregular head-to-tail (HT) poly(3-alkylthiophenes) (PATs) led to the development, in our lab and then elsewhere, of a method for the chemical polymerization of 3-alkylthiophenes that provides essentially 100% HT couplings. These self-orienting PATs were used to elucidate the structure-property relationships in this class of conducting materials. We are now able to tune the electrical and optical properties in conjugated polymers. We present the synthesis and unique physical properties for a series of the first HT heteroatom-functionalized polythiophenes with high electrical conductivities. These results demonstrate the compatibility of the polymerization method with functional groups and the use of side chains to control conjugation lengths.

Bromination of 2-bromo-3-(bromomethyl)-thiophene (2) in 51% yield (>99.95% pure). Molecules 3–6 were prepared in high yield (73–88%) by simple nucleophilic substitution of the general precursor 2 (Scheme 1). The polymerization of 3 with a catalytic amount of Ni(dppp)Cl₂ yields HT-poly[3-(2,5,8-trioxanonyl)thiophene] (HT-7) in 65% yield which contains 99% HT couplings. HT-7 has Mₚ of 71 000 (=160 rings/chain, PDI = 2), as determined by GPC (relative to polystyrene), and is the highest molecular weight HT conducting polymer prepared to date. In addition, lower molecular weight polymers of HT-poly[3-(2,5-dioxahexyl)]thiophene (HT-8), HT-poly[3-(2-oxapropyl)thiophene] (HT-9), and HT-poly[3-(2-thiophenepropyl)]thiophene (HT-10) can be prepared using this procedure (Scheme 1). This method differs from our synthesis of HT PATs in that each step was carried out at −78 °C.

'H NMR examination of HT-7 shows only one singlet at 4.66 ppm. This peak represents the methylene protons on the first carbon of the 3-substituent. In addition, 13C NMR shows only four resonances in the aromatic region, corresponding to the four carbons of the thiophene ring repeating unit with HT structural type (99% HT).

Electronic absorption spectra on the HT-7 show a solution (CHCl₃) λmax = 439 nm and a solid state λmax = 486 nm. The polymer HT-7 exhibits marked solvachromism. When dissolved in 1:1 CH₂CN:CH₂Cl₂, the material shows a 30-nm red shift (λmax = 469 nm) relative to the λmax in CHCl₃. In addition, it was surprising to find that while HT-7 was completely insoluble in CH₂CN, the polymer dissolved in a solution of CH₂CN which contained LiBF₄. The addition of salt also changed the absorption spectrum. The new λmax was 458 nm for HT-7 in 1:1 CH₂CN:CH₂Cl₂ solution containing 0.1 M LiBF₄. The addition of salts affects the conformational state of the polymer through complexation of lithium by the side chains.

Cyclovoltammetry of thin films of HT-7 shows two reversible oxidations at very low potentials (ΔE1/2(1) = +0.59 V, ΔE1/2(2) = +0.80 V). Cyclovoltammetry of a thin film of HT-poly(MEEMT) in both 0.2 M (n-hexyl)NBF₄ and 0.2 M n-BuNBF₄ in CH₂CN (vs SCE) shows similar wave forms with higher oxidation potentials (ΔE1/2(1) = +0.66 V, ΔE1/2(2) = +0.88 V). This would suggest that the solid-state oxidation potential may be tuned by the selection of electrolytic salt.

Thin films of HT-7 were generated by the slow evaporation of CHCl₃ solutions and were then oxidized by exposure to I₂ vapor.
The electrical conductivities were immediately measured (in a dry box) by the four-point probe method. For more than 70 samples measured, conductivities ranged from 3 to 5500 S cm⁻¹. When the films were visibly cracked, the conductivities ranged from 3 to 70 S cm⁻¹. SEM indicated that samples with conductivities of 400–550 S cm⁻¹ (20–30 μm, 24 samples) had microscopic cracks. We have measured one sample with a conductivity of 3500 S cm⁻¹ (20 μm) and another sample with a conductivity of 1400 S cm⁻¹ (8 μm). SEM analyses of both of these films indicate that they were of exceptional quality and appeared to be dense and were neither porous nor cracked. One film of HT-7 which was cast in the presence of TBAPF₆ exhibited a conductivity of 1300 S cm⁻¹ (8 μm). Molecular modeling shows that TBA (ionic radius of 5.13 Å) fits into a “cavity” formed by two podandic arms (cavity size ≈ 7.9 Å). It is possible that when induced by an ion–dipole interaction between tetrabutylammonium and the podand-like side chains, an ordered structure can form.¹⁵

Examination of HT-8 by ¹H and ¹³C NMR and GPC shows that it is a lower molecular weight polymer (Mₘ = 6K, PDI = 2).¹⁶ NMR analysis (¹H and ¹³C) also shows the absence of undesirable couplings, and had a solid-state λₘₐₓ = 467 nm. Cyclic voltammetry of HT-8 shows oxidations at Eₚₒ(1) = +0.67 V and Eₚₒ(2) = +0.99 V and reversible electrochromic behavior. HT-9 and HT-10 are both brown solids with HT structure and low molecular weight. We find that where the side chain is short, the propagating species precipitates out of solution and no high molecular weight material forms.¹⁷

Polypathiophenes with etheric side chains can now be synthesized with full regiocontrol by using the method developed for making HT-polyp(3-alkylthiophenes). We are able to use molecular recognition to tune the electronic and optical properties of these highly conducting polythiophenes. In addition, this synthetic methodology will allow us to synthesize a wide variety of new substituted HT-polythiophene. We are currently pursuing such an approach.

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Supplementary Material Available: Full experimental details for the syntheses of molecules 3, 4, 5, and 6 and example polymerization (synthesis of 7); ¹H and ¹³C NMR spectra of HT polymers 7, 8, 9, and 10 (both full and expanded) and both UV-vis and cyclic voltammograms for 7 and 8 (18 pages). This material is contained in many libraries on microfiche, immediately follows this article in the microfilm version of the journal, and can be ordered from the ACS; see any current masthead page for ordering information.

(14) Higher quality films can be produced from spin casting. Film thicknesses ranged from ~4 to 30 μm, as determined by either SEM or micrometer. The thicknesses of all of the most highly conductive samples were measured by SEM. Conductivities of this magnitude in samples of 20–25 μm are remarkable, as morphological disorder increases as film thicknesses increase, see: Yasar, A.; Roncali, J.; Garnier, F. Macromolecules 1989, 22, 804. We also feel that the regiochemical purity of these samples has extended the thin film regime from <1 μm to around 10 μm.

(15) The electrochemical synthesis of 7 in the presence of TBAPF₆, which led to a very highly conducting polymer could be explained by our modeling, see ref 7a. Molecular mechanics structure calculations were performed on Silicon Graphics Iris 4D using CHARMM software (Polygen, Inc.).

(16) Higher molecular weight materials are not soluble in any solvents that we have tested. In HT-polyp(3-alkylthiophenes), we have found that higher molecular weight polymer is soluble only in CS₂.

(17) Cyclic voltammetry on thin films immersed in 0.2 M Bu₄NPF₆ in CH₂CN (vs SCE). Thin films of the neutral polymer are red/orange and become blue/black upon chemical or electrochemical oxidation.

(18) We have found this not to be the case for the polymerization of 3-alkylthiophenes, where the alkyl group is butyl or larger. Molecular weights are usually Mₘ = 10–30 K.