

# Characterization of Branched Chain Polymers

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# Effect of Branching on the Chain Dimensions

$$R_G^2 = g (R_G^2)_{\text{LIN}}; \text{ e.g., from static light scattering}$$

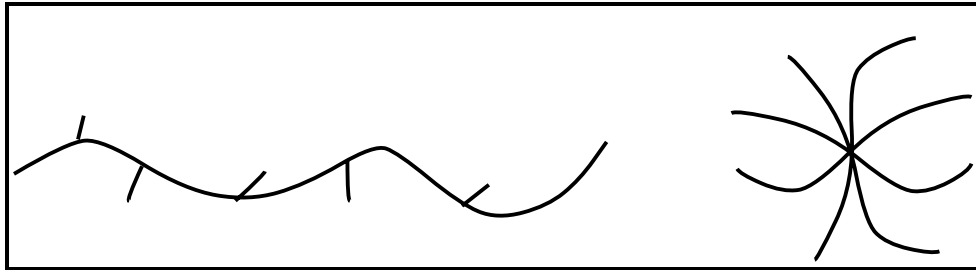
$$0 \leq g \leq 1 \quad (\text{linear: } g = 1)$$

$$R_H = h (R_H)_{\text{LIN}}; \text{ e.g., from dynamic light scattering}$$

$$(R_H = \Xi/6\pi\eta_{\text{solvent}})$$

$$0 \leq hg^{-1/2} \leq 1.4 \quad (\text{several models})$$

Model structures:



Comb-shaped chain

Star-shaped chain

Number Branches	n	Number Branches	n
Branch	$M_{\text{br}}$	Branch	$M_{\text{br}}$
Backbone	$M_{\text{bb}}$		

$\lambda$  = fraction of the mass in the backbone

Comb:  $\lambda = M_{\text{bb}}/M_{\text{total}} = M_{\text{bb}}/\{M_{\text{bb}} + nM_{\text{br}}\}$

Star:  $\lambda = 0$

**E. F. Casassa and G. C. Berry (1988) in Comprehensive Polymer Science; Ed. G. Allen;  
Pergamon Press, New York, p. 71-120**

**g** may be calculated for the random-flight model:

star:  $\mathbf{g} = \mathbf{g}_{\text{STAR}} = \frac{3n - 2}{n^2}$  ("regular" star)

comb:  $\mathbf{g} \approx \lambda$  as  $\lambda$  tends to zero

approximation:  $\mathbf{g} \approx \mathbf{g}_{\text{gcb}} = \lambda + (1 - \lambda)^{7/3} \mathbf{g}_{\text{STAR}}$

"random" branching:  $\mathbf{g}_w = \mathbf{g}(n_w, f)$  (Zimm & Stockmayer)

$$\mathbf{g}_w \approx \lambda_w \quad (\text{Macosko})$$

$$\lambda_w = (M_{\text{longest}})_w / (M_{\text{total}})_w$$

**For a tri-functional branch node (f = 3)**

$n_w$	$\mathbf{g}_w$	$\lambda_w$	$\mathbf{g}_{\text{gcb}}(n_w)$
0.417	0.917	0.931	0.926
1.000	0.843	0.853	0.864
2.571	0.694	0.692	0.747

<b>5.494</b>	<b>0.541</b>	<b>0.532</b>	<b>0.614</b>
<b>10.364</b>	<b>0.410</b>	<b>0.390</b>	<b>0.475</b>
<b>49.000</b>	<b>0.165</b>	<b>0.122</b>	<b>0.167</b>
<b>165.67</b>	<b>0.069</b>	<b>0.039</b>	<b>0.055</b>

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**B.H. Zimm and W.H. Stockmayer (1949) J. Chem. Phys. 17:1301**

**M. Kurata and M. Fukatsu (1964) J. Chem. Phys. 41:2934-44**

**G.R. Dobson and M. Gordon (1964) J. Chem. Phys. 41: 2389-98**

**D.R. Miller, E.M. Valles and C.W. Macosko (1979) Polym. Eng. Sci. 19:272-83**

## Complications:

- **Non-Gaussian effects (under Flory  $\Theta$ -conditions);**

- (i)  $g_{\text{measured}}$  usually exceeds  $g_{\text{random-flight}}$
- (ii)  $\Theta$  may depend on the extent of branching

- **Excluded volume effects:**

$$\alpha^2 = R_G^2 / (R_G^2)_\Theta$$

$$\alpha^2 = 1 + a_1 s(z); \quad z \propto d_{\text{THERMO}} M^{1/2}$$

$$\alpha^2 \approx \left( \left\{ 1 + \frac{a_1}{2\nu - 1} z + k \left( \frac{a_1}{2\nu - 1} z \right)^2 \right\}^{2\nu - 1} \right)$$

$$\nu \approx 0.589$$

$$k_{\text{LIN}} \approx 0.21$$

- (i)  $(a_1)_{\text{BR}} \geq (a_1)_{\text{LIN}} = 134/105$   
 $(a_1)_{\text{BR}} = (a_1)_{\text{LIN}} A(\lambda, n, f)$ , known for some models
- (ii) The effect of branching on  $k$  is unknown
- (iii)  $d_{\text{THERMO}}$  may depend on branching

**Note:**  $R_G^2 = g \alpha^2 [(R_G^2)_{\text{LIN}}]_\Theta$

- The effects of branching on  $\alpha^2$  and the non-Gaussian effects of branching on  $g$  tend to compensate
- To a useful approximation, in some cases:

$$R_G^2 = g_{\text{random-flight}}(\alpha^2)_{\text{LIN}}[(R_G^2)_{\text{LIN}}]_{\Theta}$$

# The Intrinsic Viscosity

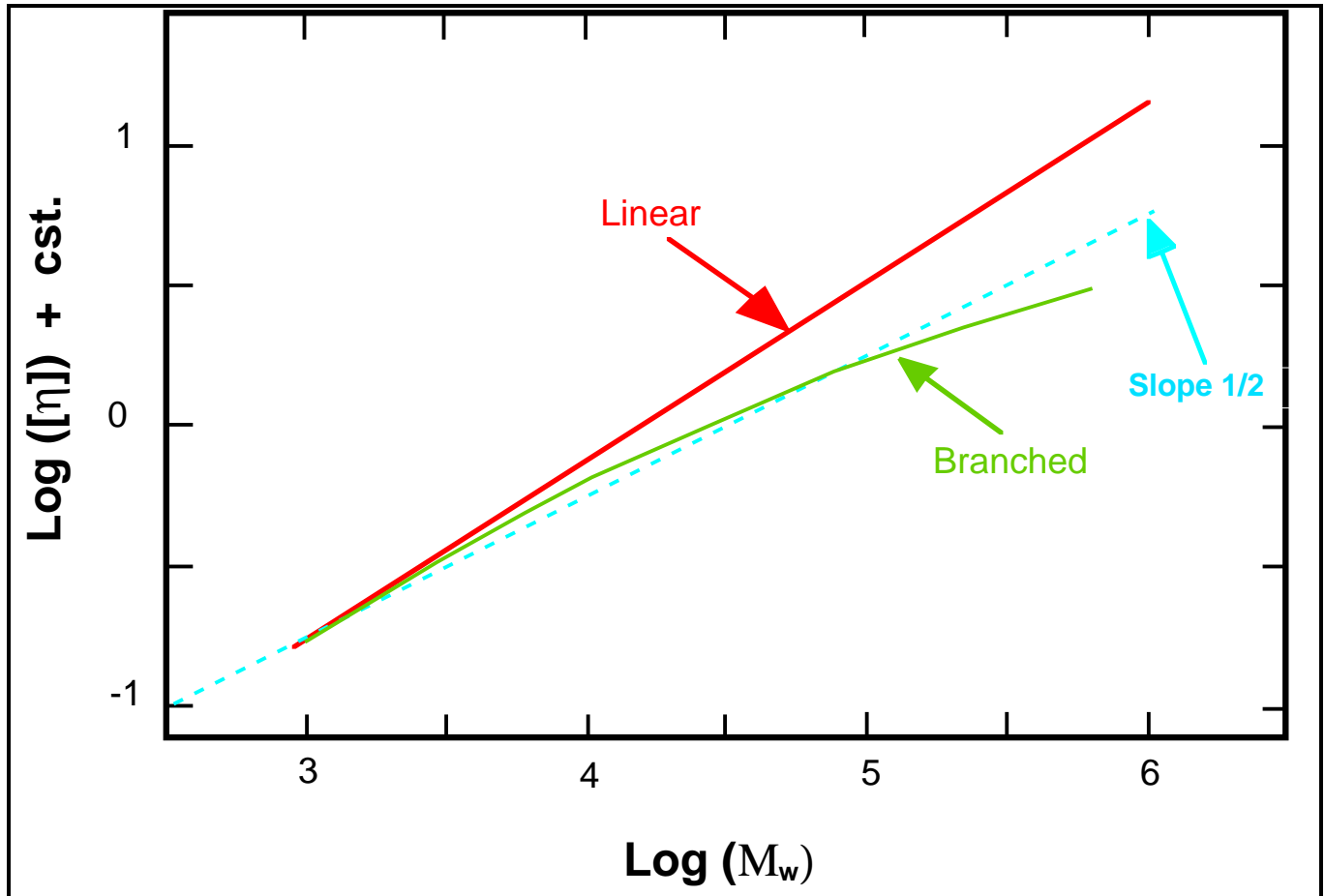
- L: contour length ( $M_L = M/L$ )
- $R_G^2 = g \alpha^2 [(R_G^2)_{LIN}]_{\Theta} \propto g \alpha^2 L$
- $R_H \approx h \alpha [(R_H)_{LIN}]_{\Theta} \propto h \alpha (L)^{1/2}$

$$[\eta] = [\eta]_{FD} K_{\eta} R_H / L$$

$$[\eta]_{FD} = \pi N_A R_G^2 / M_L$$

$$\begin{aligned}
 [\eta] &= k (K_{\eta})_{LIN} (\alpha_{BR}^3 / \alpha_{LIN}^3) g [(R_G^2)_{LIN}]_{\Theta} h [(R_H)_{LIN}]_{\Theta} \alpha_{LIN}^3 / M \\
 &= k g h (\alpha_{BR}^3 / \alpha_{LIN}^3) [\eta]_{LIN} = g' [\eta]_{LIN}
 \end{aligned}$$

Typical behavior with  $g$  decreasing with increasing  $M$



## Characterization Parameters

- To characterize branching from data on dilute solutions, some model information is required:
  - ◇  $g$  as a function of appropriate model parameters
  - ◇  $g'$  as a function of  $g$  and any other necessary parameters

### Approximations:

$$h \approx g^\beta$$

$$k \approx g^\mu$$

$$[\eta] = g'[\eta]_{\text{LIN}}$$

$$g' = g^m = g^\mu g g^\beta$$

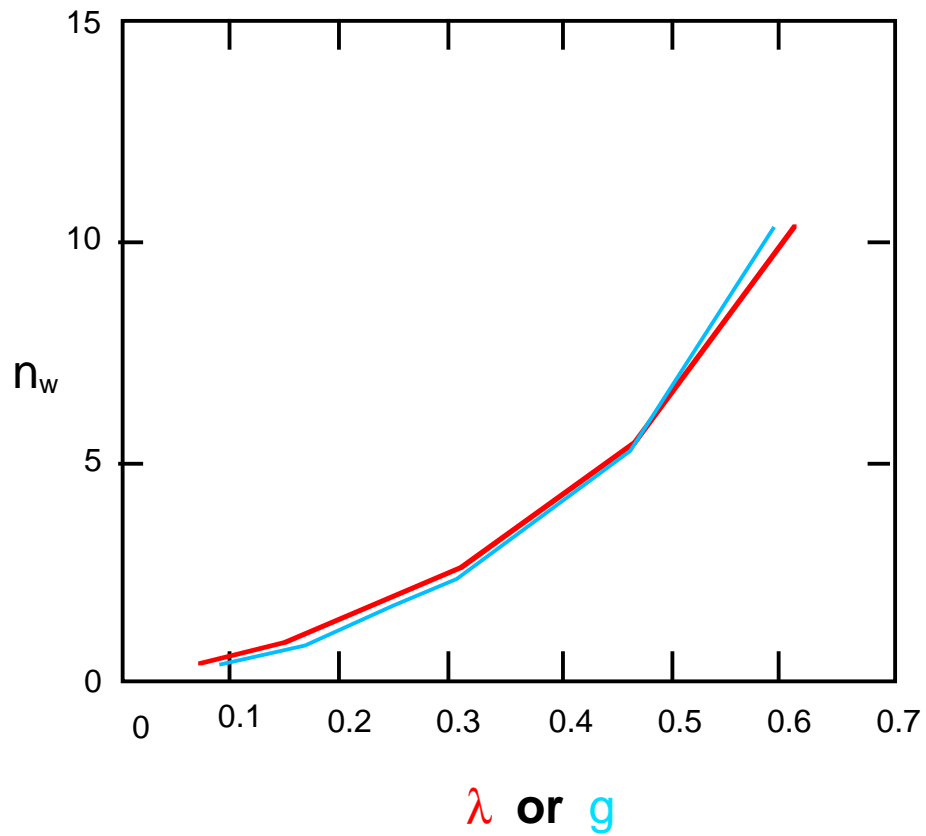
		$\mu$	$\beta$	$m$
Zimm/Thurmond	Approximation	0	1/2	3/2
Zimm/Kilb	Calculation (Stars)	-1	1/2	1/2
Osaki	Calculation (Combs)	-1 to 0	1/2	1/2 to 3/2
Berry	Correlation	$\mu(g, \lambda)$	1/2	$m(\lambda)$

$$m(\lambda) \approx 0.44 + \lambda^{10/3}$$

Typically, for randomly branched chains,  $m \approx 1$ , or

$$[\eta] \approx g [\eta]_{\text{LIN}}$$

An approximate interpretation of  $g$  or  $\lambda_w$  for a randomly branched polymer:



# Size Exclusion Chromatography

## Basic Postulate of "Universal Calibration":

$$V_e = \mathcal{V}(M[\eta])$$

- For linear chains, SEC analysis can be done with  $c_e$  vs  $V_e$ , and the function  $\mathcal{V}(M[\eta])$  if the postulate is valid
- To assess branching using SEC, additional data are needed:
  - ◇  $c_e$  and  $M_e$  vs  $V_e$ , and the function  $\mathcal{V}(M[\eta])$ , or
  - ◇  $c_e$  and  $[\eta]_e$  vs  $V_e$ , and the function  $\mathcal{V}(M[\eta])$ , or
  - ◇  $c_e$ ,  $M_e$  and  $[\eta]_e$  vs  $V_e$
- To increase the ability to assess branching using SEC, additional data would be useful:
  - ◇  $R_{G,e}^2$  vs  $V_e$
  - ◇  $R_{H,e}$  vs  $V_e$
- Given the basic postulate ( $V_e = \mathcal{V}(M[\eta])$ ), the average over the elution volume is one at constant  $M[\eta]$  (with neglect of axial diffusion).

### Examples:

C. Jackson, Y.-J. Chen and J. W. Mays (1996) J. Appl. Polym. Sci. 59:179-88 N. Sakurai, T. Mori, K. Imaeda (1995) Y. Gotoh and A. Itsubo, PMSE Prep. 72: 359-60

## The Viscosity of Concentrated Solutions and Bulk Polymer

Dimensionless reduced viscosity

$$\tilde{\eta} = \eta / \eta_{\text{LOC}}^{(\text{c})} = 1 + (c/\rho)^\beta \tilde{X} \mathbf{E}(\tilde{X} / \tilde{X}_c)$$

$\eta_{\text{LOC}}^{(\text{c})}$  is a "Local viscosity", tending to the solvent viscosity  $\eta_{\text{solvent}}$  at infinite dilution and to the "viscosity"  $\eta_{\text{repeat}}$  of a repeat unit for undiluted polymer:

Following Arrhenius (1887):

$$\eta_{\text{LOC}}^{(\text{c})} \approx \eta_{\text{solvent}}^{1-\mu(\varphi)} \eta_{\text{repeat}}^{\mu(\varphi)}; \quad \mu \approx \varphi$$

In general, for either  $\eta_{\text{solvent}}$  or  $\eta_{\text{repeat}}$ :

$$\eta_\mu \propto \exp\left(\frac{W_\mu}{T}\right) + \exp\left(\frac{\mathbf{K}}{T - (T_g)_\mu + \Delta}\right)$$

with  $\mathbf{K}$  and  $\Delta$  both (essentially) universal constants.

- The dependence on chain structure

$$\tilde{X} = c[\eta]_{\text{FD}} = \pi N_A (R_G^2)_{\Theta} c / M_L$$

$$\tilde{X}_c = \text{constant} \approx 115; \text{ empirical for many systems}$$

◇ Linear Chains:

$$\mathbb{E}(y) \approx y^{2.4}$$

◇ Branched Chains with  $\tilde{X}_{\text{BR}} < \tilde{X}_c$ :

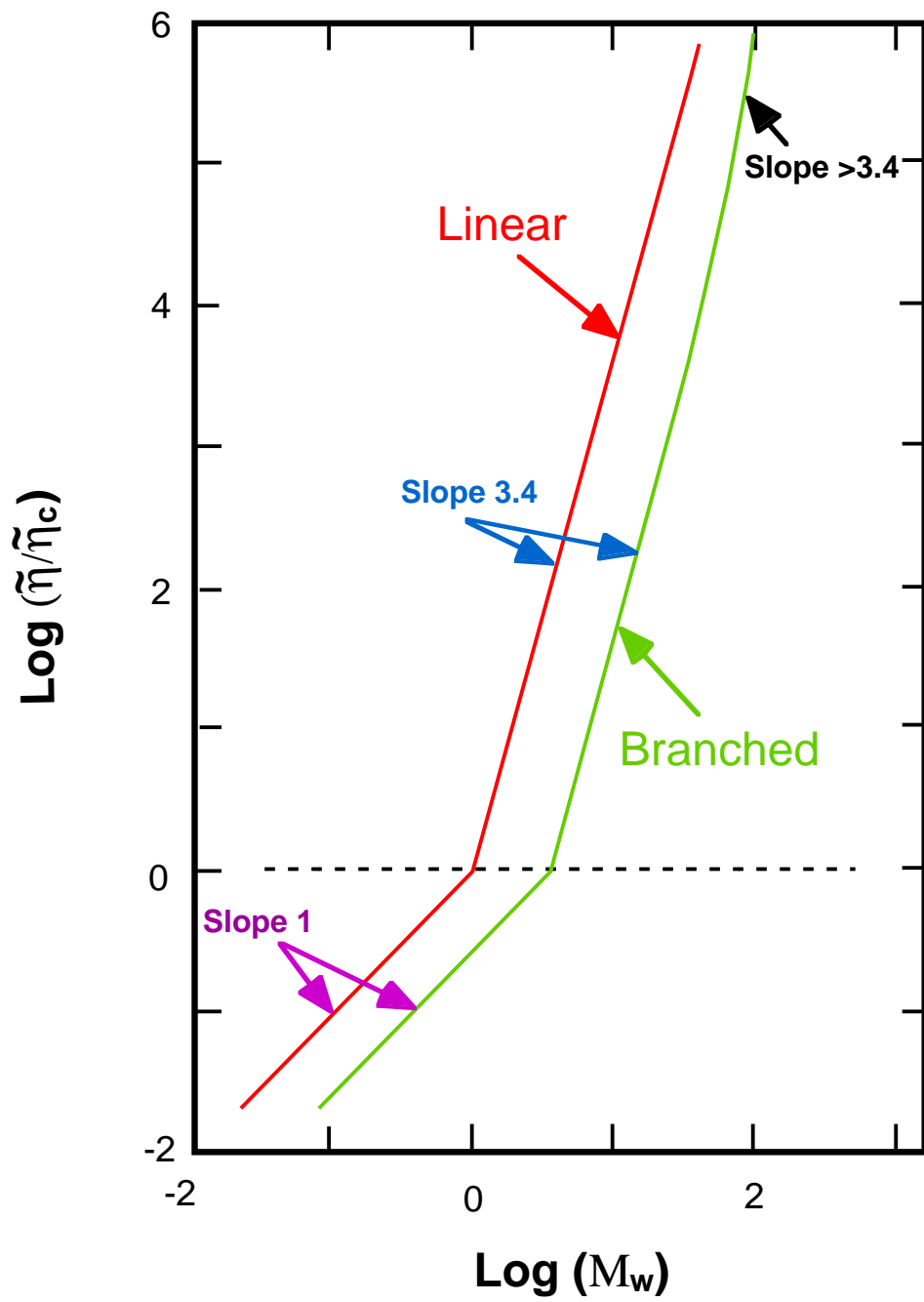
Same behavior, with  $R_{G,\Theta}^2 = g[(R_G^2)_{\text{LIN}}]_{\Theta}$

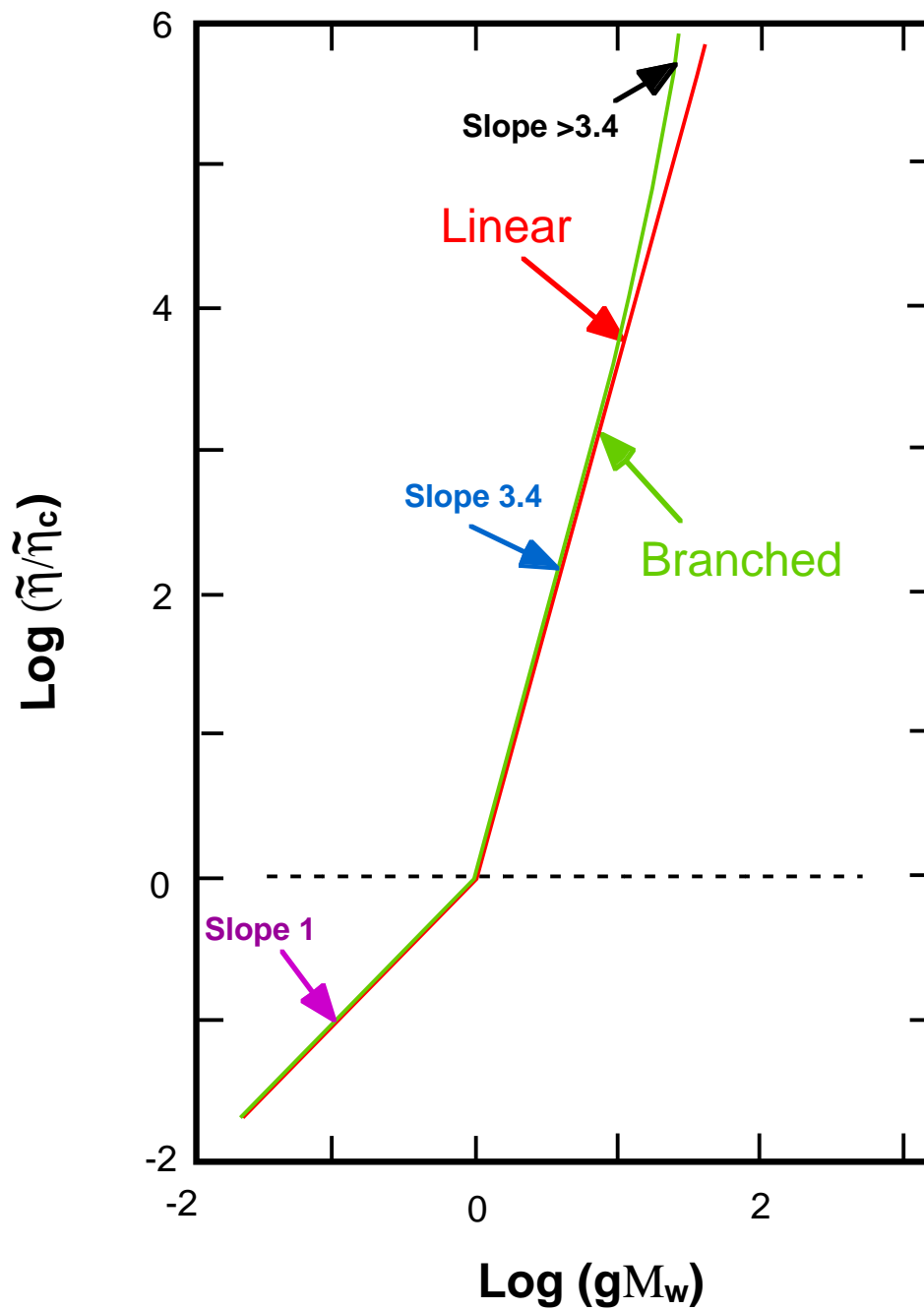
This results in  $\tilde{\eta}_{\text{BR}} < \tilde{\eta}_{\text{LIN}}$

◇ Branched Chains with  $\tilde{X}_{\text{BR}} > \tilde{X}_c$ :

An **enhancement function** may be needed, depending on the nature of the branching. For comb branched chains, this effect is strong, and can cause  $\tilde{\eta}_{\text{BR}} > \tilde{\eta}_{\text{LIN}}$

**G. C. Berry (1996) J. Rheol. 40:1129-54**





G. C. Berry and T. G. Fox (1968) *Adv. Polym. Sci.* 5: 261-357

D. R. Miller, E. M. Valles and C. W. Macosko (1979) *Polym. Sci. Eng.* 19:272-83

## Approximate Representation of Enhancement Effect

$$\tilde{\eta} = \eta / \eta_{\text{LOC}}^{(c)} \approx \tilde{X} \mathbf{E}(\tilde{X} / \tilde{X}_c) \mathcal{F}(\sigma \tilde{X} / \tilde{X}_c)$$

The function  $\mathcal{F}(\sigma \tilde{X} / \tilde{X}_c) \geq 1$  is intended to account for the enhancement effect, with  $\sigma$  the ratio of the molecular weight of a branch to the total molecular weight, e.g., for a comb branch molecule with  $n$  branches,  $\sigma = (1 - \lambda)/n$ .

An empirical relation suggested for  $\mathcal{F}(\sigma \tilde{X} / \tilde{X}_c)$ :

$$\mathcal{F}(\sigma \tilde{X} / \tilde{X}_c) \approx \exp\{b[(\sigma \tilde{X} / \tilde{X}_c) - 1]\}$$

$$(\sigma \tilde{X} / \tilde{X}_c) \geq 1; \quad b \approx [2.16 + 0.848\lambda](1 - g)$$

$$(\sigma \tilde{X} / \tilde{X}_c) < 1; \quad b \approx 0$$

Reptation models provide a qualitative description for the behavior, but not as yet a quantitative one.

**G. C. Berry and T. G Fox (1968) Adv. Polym. Sci. 5: 261-357**

**W. W. Grassley and V. R. Raju (1984) J. Poly. Sci.: Polym. Symp. 71: 77-93**

# THERMORHEOLOGICAL SIMPLICITY

- Not required for linear viscoelastic behavior at a particular temperature
- If a useful approximation, then in the "terminal response range" ( $t > \text{ca. } \tau_c/100$ ) for a linear viscoelastic fluid:

$$J(t/\tau_c) \approx J_R \{ \psi(t/\tau_c) + t/\tau_c \}$$

$$J'(\omega\tau_c) \approx J_R \{ j'(\omega\tau_c) \}$$

$$J''(\omega\tau_c) \approx J_R \{ \omega\tau_c + j''(\omega\tau_c) \}$$

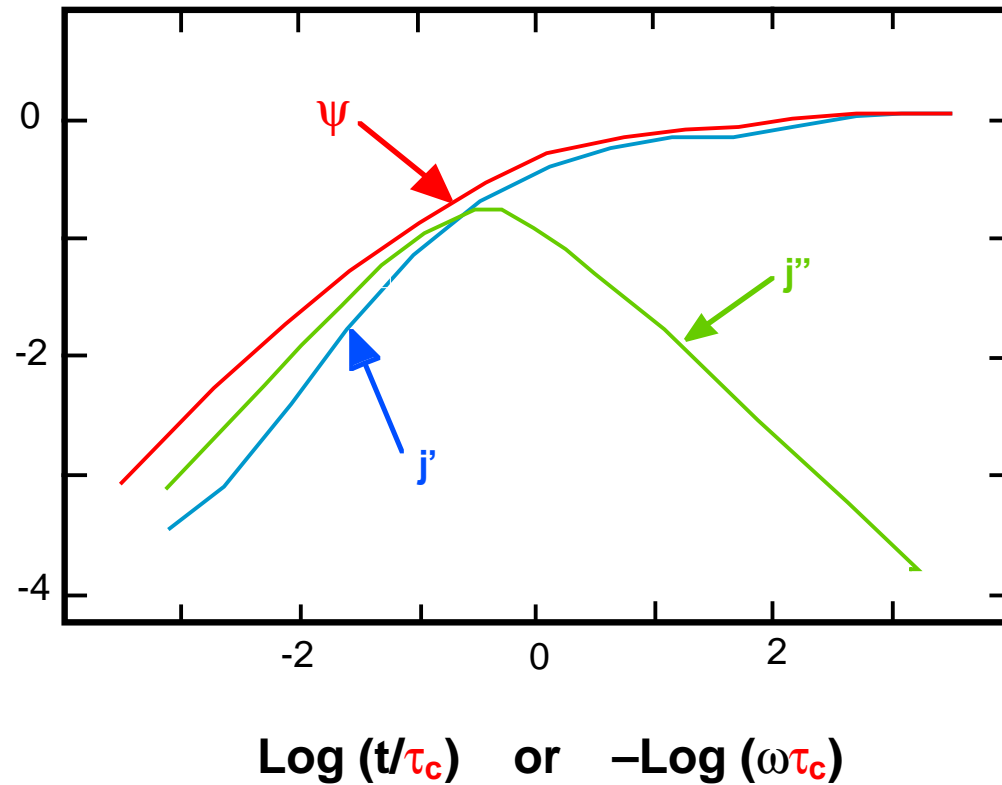
$$G' = J' / \{ J'^2 + J''^2 \}^{1/2}$$

$$G'' = J'' / \{ J'^2 + J''^2 \}^{1/2}$$

$$\tau_c = J_R \eta_0$$

$J_R$  is the steady-state recoverable compliance

## Representative Behavior



These functions are very sensitive to the distribution of retardation (or relaxation) times, e.g., as influenced by molecular weight or shape distribution.

$$\psi(t/\tau_c) \approx [\{j'(\omega\tau_c)^2 + j''(\omega\tau_c)^2\}^{1/2}]_{\omega t = 1}$$

$$\tau_c = J_R \eta_0$$

**J. D. Ferry (1980) Viscoelastic Properties of Polymers, 3rd Ed.; Wiley, NY**

**H. Markovitz (1975) J. Polym. Sci.: Symp. 50:431-56**

**G. C. Berry and D. J. Plazek (1986) in Glass: Science and Technology, Vol. 3, Viscosity and Relaxation; eds: D. R. Uhlmann and N. J. Kreidl; Academic Press, New York; p.319-62**

## Nonlinear Steady-state Flow

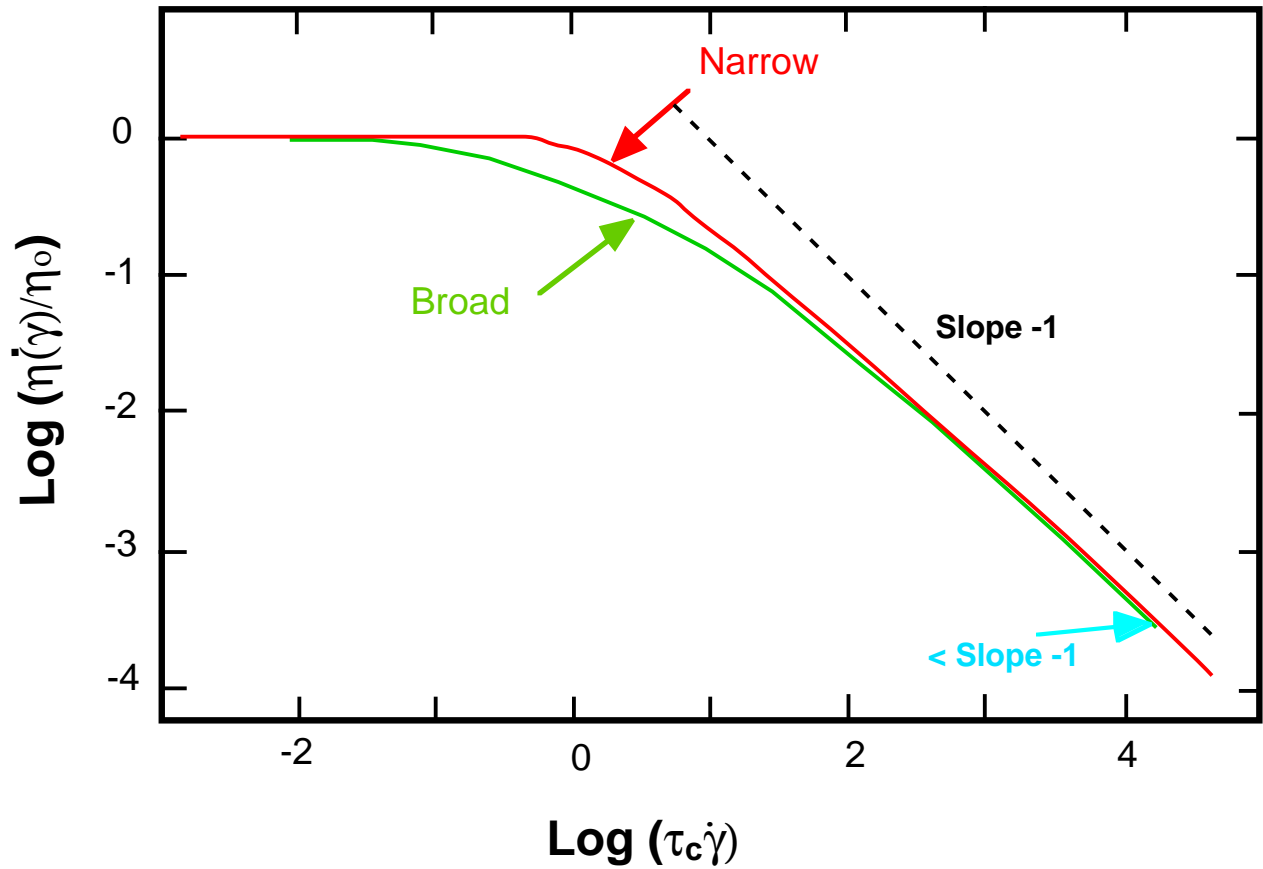
$$\eta(\dot{\gamma}) \approx \eta_0 P(\tau_c \dot{\gamma})$$

$$\tau_c = J_R \eta_0$$

- ◇  $\eta(\dot{\gamma})$  is the steady-state viscosity at shear rate  $\dot{\gamma}$
- ◇  $\eta_0$  is the linear steady-state viscosity
- ◇  $J_R$  is the linear recoverable compliance
- ◇ In general, for polymers in the entanglement regime,  $P(\cdot)$  depends only on the nature of the distribution of relaxation times, and not otherwise on the material properties.

- ◇ For a thermorheologically simple material,  $P(\cdot)$  is not expected to depend on temperature (though  $\eta_0$  and hence  $\tau_c$ ) will depend on strongly on  $T$ , and  $J_R$  will ususally depend weakly on  $T$ .

## Representative Behavior



This function is very sensitive to the distribution of retardation (or relaxation) times, e.g., as influenced by molecular weight or shape distribution.

$$E(\dot{\gamma}) = \frac{\partial \ln \eta(\dot{\gamma})}{\partial (1/T)} = \frac{\partial \ln \eta_0 \mathbf{P}(\tau_c \dot{\gamma})}{\partial (1/T)}$$

$$= E_0 + E_P$$

$$E_0 = \frac{\partial \ln \eta_0}{\partial (1/T)}$$

$$E_P = \frac{\partial \ln \mathbf{P}(\tau_c \dot{\gamma})}{\partial (1/T)} = \left\{ E_0 + \frac{\partial \ln J_R}{\partial (1/T)} \right\} \beta(\tau_c \dot{\gamma})$$

$$\beta(\tau_c \dot{\gamma}) = \frac{\partial \ln \mathbf{P}(\tau_c \dot{\gamma})}{\partial \ln \tau_c \dot{\gamma}}$$

$$E(\dot{\gamma}) = E_0 \{1 + \beta(\tau_c \dot{\gamma})\} + \frac{\partial \ln J_R}{\partial (1/T)} \beta(\tau_c \dot{\gamma})$$

With increasing  $\tau_c \dot{\gamma}$ ,  $\beta(\tau_c \dot{\gamma})$  tends to  $\approx -0.85$

## The apparent activation energy for linear viscous flow

$$E_o = \frac{\partial \ln \eta_o}{\partial (1/T)} \approx \frac{\partial \ln \eta_{LOC}^{(c)} \tilde{X} \mathbf{E}(\tilde{X}/\tilde{X}_c) \mathbf{F}(\sigma \tilde{X}/\tilde{X}_c)}{\partial (1/T)}$$

$$\approx E_{LOC} + E_{\tilde{X}} + E_{\mathbf{E}} + E_{\mathbf{F}}$$

$$E_{LOC} = \frac{\partial \ln \eta_{LOC}^{(c)}}{\partial (1/T)} \approx W + \frac{\partial \ln [\kappa / (T - T_g + \Delta)]}{\partial (1/T)}$$

$$E_{\tilde{X}} = \frac{\partial \ln \tilde{X}}{\partial (1/T)} \approx \frac{\partial \ln R_G^2}{\partial (1/T)}$$

$$E_{\mathbf{E}} = \frac{\partial \ln \mathbf{E}(\tilde{X}/\tilde{X}_c)}{\partial (1/T)} \approx \{E_{\tilde{X}} - E_{\tilde{X}_c}\} \frac{\partial \ln \mathbf{E}(\tilde{X}/\tilde{X}_c)}{\partial \ln \tilde{X}/\tilde{X}_c}$$

$$E_{\mathbf{F}} = \frac{\partial \ln \mathbf{F}(\sigma \tilde{X}/\tilde{X}_c)}{\partial (1/T)} \approx \{E_{\tilde{X}} - E_{\tilde{X}_c}\} \frac{\partial \ln \mathbf{F}(\sigma \tilde{X}/\tilde{X}_c)}{\partial \ln \sigma \tilde{X}/\tilde{X}_c}$$

Of these contributions, those that might be affected by branching

might include:  $E_{\tilde{X}}$ ,  $E_{\tilde{X}_c}$  and  $\frac{\partial \ln \mathbf{F}(\sigma \tilde{X}/\tilde{X}_c)}{\partial \ln \sigma \tilde{X}/\tilde{X}_c}$

## Examples from the literature:

Polymer	$\frac{\partial \ln R_G^2}{\partial \ln T}$	Structure	Viscosity Enhanc. Effect?	Activation Energy Enhanc.Effect?	Ref.
Ethylene	-0.40	random		yes	1
Styrene	+0.02	4, 6 arm star	yes	no (not accurate)	2
Butadiene (0.4 cis 1,4; 0.08 1,2)	+0.12	4 arm star	yes	no	3
Hydrogenated Budatiene (0.4 cis 1,4; 0.08 1,2)	-0.40	3, 4 arm star	yes	Increase up to 2× with increasing $M_{arm}$	4
Hydrogenated Budatiene (0.4 cis 1,4; 0.08 1,2)	-0.40	3, 4 arm star	yes	$E_O \approx E_{O,LIN} + 0.28 \frac{\tilde{X}}{\tilde{X}_c}$	5
Butadiene (var. 1,2)	*	3, 4, 8 arm star	yes	yes	5
Hydrog. Budatiene (var. 1,2)	*	3, 4, 8, 18 arm star	yes	yes	5
Isoprene	+0.09	3 arm star	yes	yes	5
Hydrog. Isoprene	+0.09	3 arm star	yes	yes	6
Ethylene	-0.40	random	yes	no	7
Isoprene	+0.09	3 arm star	yes	yes	8

\* From -0.40 to +1.0 with 1,2 from 0.08 to 1

1. see: Berry, G.C. and Fox, T.G (1968) Adv. Poly. Sci. 5: 261 (see § 2.2.3)
2. Grassley, W.W. and Roovers, J. (1979) Macromolecules 12: 959
3. Rochefort, W.E., Smith, G.G., Rachapudy, H., Raju, V.R. and Graessley, W.W. (1979) J. Polym. Sci.: Polym. Phys. Ed. 17: 1197
4. Raju, V.R., Rachapudy, H. and Graessley, W.W. (1979) J. Polym. Sci.: Polym. Phys. Ed. 17: 1223
5. Graessley, W.W. and Raju, V.R. (1984) J. Polym. Sci., Polym. Symp. 71: 77
6. Carella, J.M., Gotro, J.T. and Graessley, W.W. (1986) Macromolecules 19: 659
7. Wasserman, S.H. and Graessley, W.W. (1996) Polym. Eng. Sci. 36: 852
8. Bero, C.A. and Roland, C.M. (1996) Macromolecules 29:1562

Grassley had suggested that  $E_O - E_{O,LIN}$  might depend on  $\frac{\partial \ln R_G^2}{\partial \ln T}$ , but these data do not support that conjecture.

Bartels, C.R., Crist Jr., B., Fetters, L.J. and Graessley, W.W. (1986) Macromolecules 19, 785  
 Graessley, W.W. (1982) Macromolecules 15, 1164

